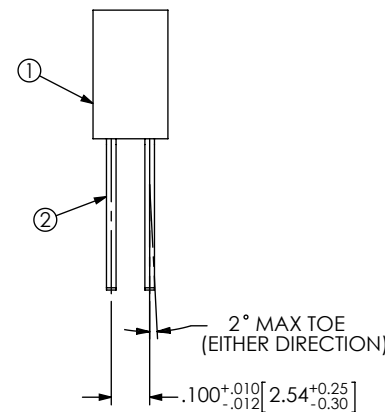
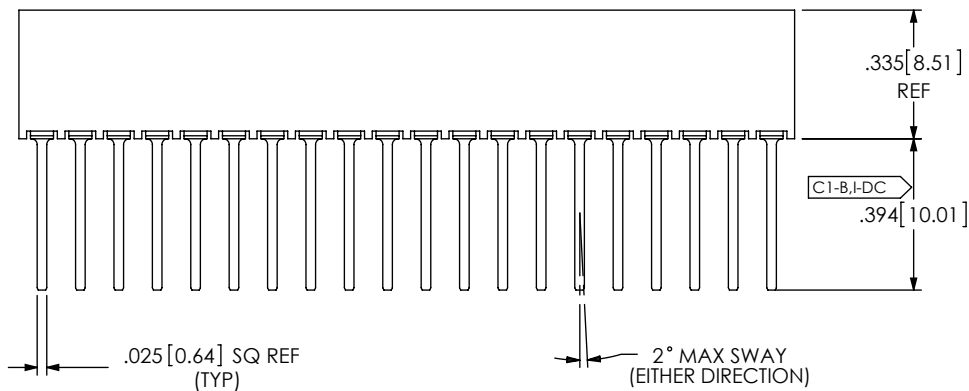
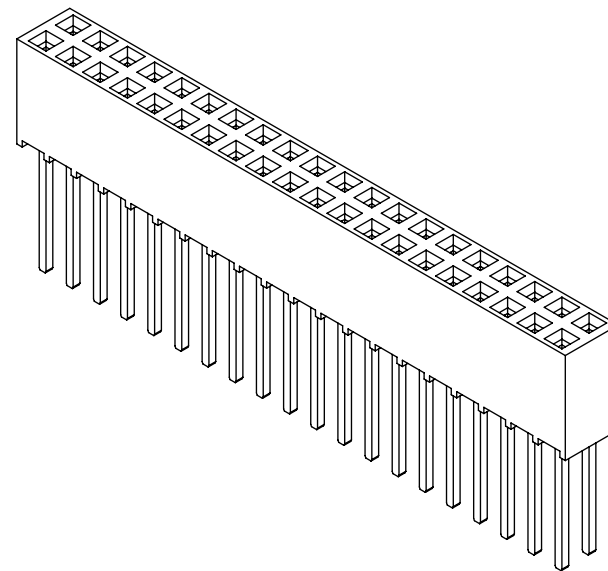
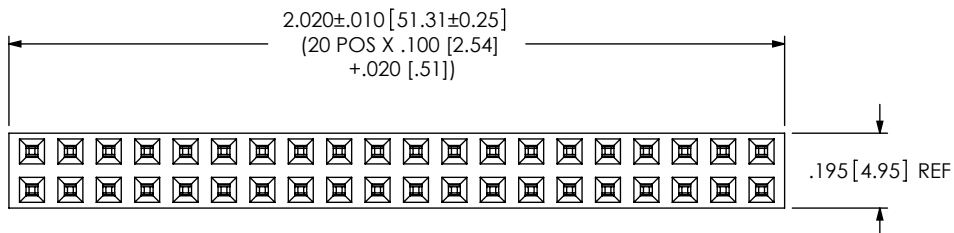


REVISIONS

0	TW	P MASON
8/13/2014	ECN-234229	
ISSUE FOR REVIEW		

NOTES:

1. SET UP FOR TRACEABILITY, IS NOT AVAILABLE AS STANDARD.
2. [Cxx.xxx] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010 [.25]. NO FLASH ALLOWED BELOW LEADS OR IN HOLES OF BODY.
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. MAXIMUM BURR: .003[0.08].
6. MAXIMUM HEIGHT VARIATION BETWEEN PIN ROWS: .010 [.25].
7. MAXIMUM ALLOWABLE BOW: .002 [.05] INCH/INCH AFTER ASSEMBLY.
8. PARTS TO BE PACKAGED IN BULK.



THE VITAL COMPONENT

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DATE: _____
COMPANY: _____
CUSTOMER SIGNATURE: _____
PRINTED NAME: _____
PHONE NO: _____
EXCEPTIONS: _____

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 2:1

DESCRIPTION:

SSQ ASSEMBLY

DWG. NO.

REF-182684-02

BY: WHELAN

08/13/14

SHEET 1 OF 1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.50000	VECTRA E130i, COLOR: BLACK
2	C-15-03-F	40.0000	PHOS BRONZE, 510 SPRING TEMPER

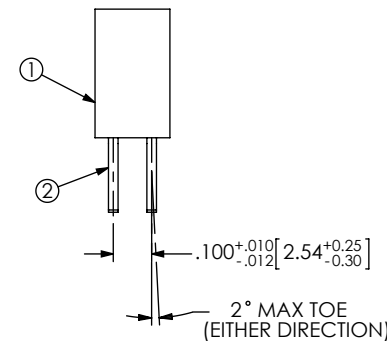
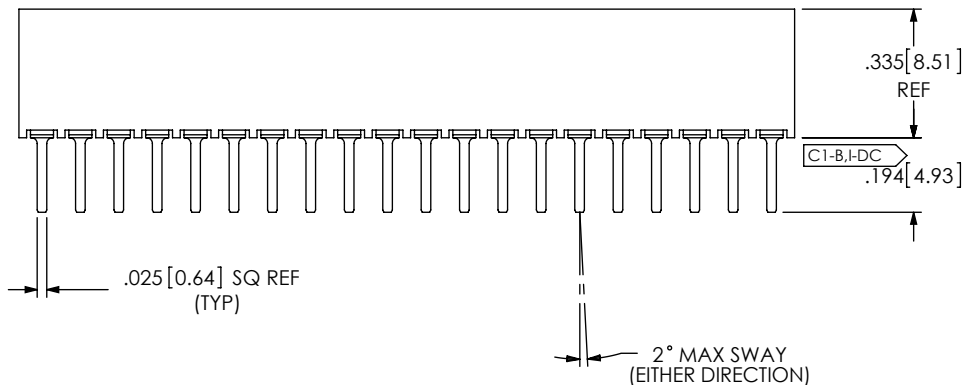
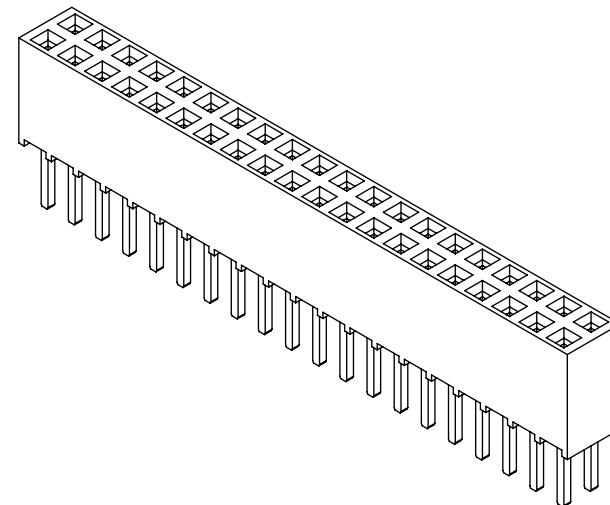
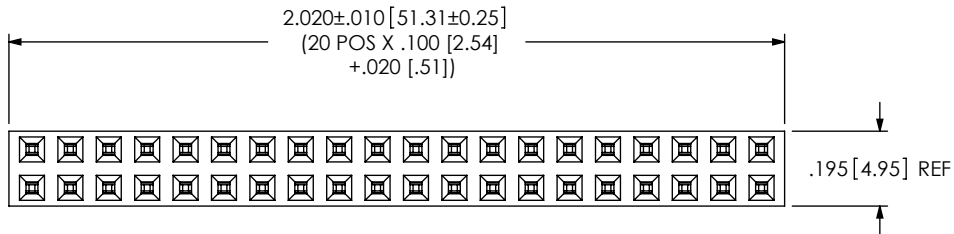
F:\dwg\sw\ref\182000\REF-182684-02.SLDDRW

REVISIONS

0	TW	P MASON
8/13/2014	ECN-234230	
ISSUE FOR REVIEW		

NOTES:

1. SET UP FOR TRACEABILITY, IS NOT AVAILABLE AS STANDARD.
2. [Cxx.xxx] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010 [.25]. NO FLASH ALLOWED BELOW LEADS OR IN HOLES OF BODY.
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. MAXIMUM BURR: .003[0.08].
6. MAXIMUM HEIGHT VARIATION BETWEEN PIN ROWS: .010 [.25].
7. MAXIMUM ALLOWABLE BOW: .002 [.05] INCH/INCH AFTER ASSEMBLY.
8. PARTS TO BE PACKAGED IN BULK.



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FOR PRODUCTION

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INFORMATIONAL PURPOSES ONLY

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CONDITIONS SET WITHIN.
YOUR REQUIREMENTS MUST BE
LISTED WITHIN THIS DRAWING.
WHERE NO DIRECTION FROM THE
CUSTOMER IS IDENTIFIED
SAMTEC'S PROCESS
REQUIREMENTS WILL BE USED.

DATE: _____
COMPANY: _____
CUSTOMER SIGNATURE: _____
PRINTED NAME: _____
PHONE NO: _____
EXCEPTIONS: _____



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 2:1

DESCRIPTION:

SSQ ASSEMBLY

DWG. NO.

REF-182683-02

BY: WHELAN

08/13/14

SHEET 1 OF 1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.50000	VECTRA E130i, COLOR: BLACK
2	C-15-02-F	40.0000	PHOS BRONZE, 510 SPRING TEMPER

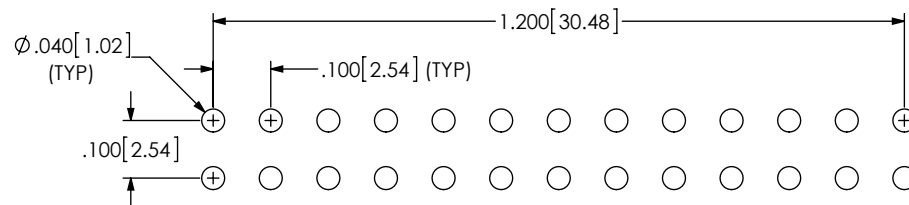
F:\dwg\sw\ref\182000\REF-182683-02.SLDDRW

REVISIONS

0	MM	P MASON
8/14/2014	ECN-234325	ISSUE FOR REVIEW
1	JS	P MASON
9/15/2014	ECN-238001	ADD RECOMMENDED PCB LAYOUT.

NOTES:

1. SET UP FOR TRACEABILITY, IS NOT AVAILABLE AS STANDARD.
2. [Cx.xxx] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010 [.25]. NO FLASH ALLOWED BELOW LEADS OR IN HOLES OF BODY.
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. MAXIMUM BURR: .003[0.08].
6. MAXIMUM HEIGHT VARIATION BETWEEN PIN ROWS: .010 [.25].
7. MAXIMUM ALLOWABLE BOW: .003 [.08] INCH/INCH AFTER ASSEMBLY.
8. PARTS TO BE PACKAGED IN BULK.



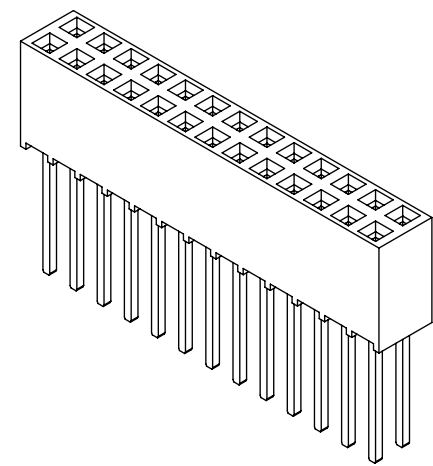
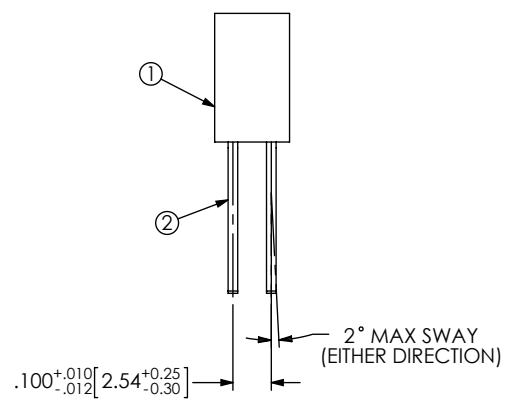
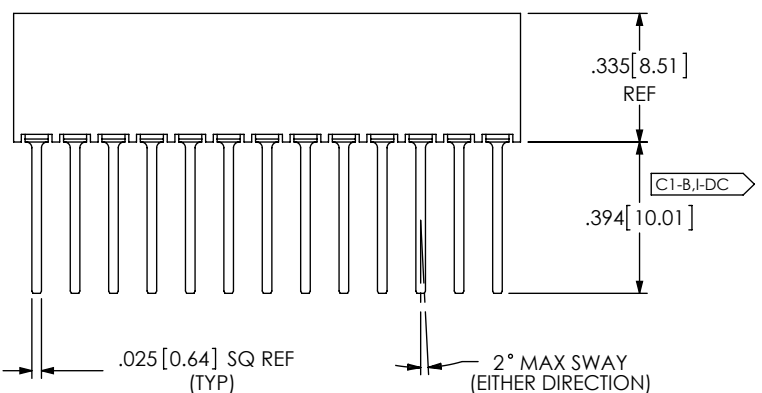
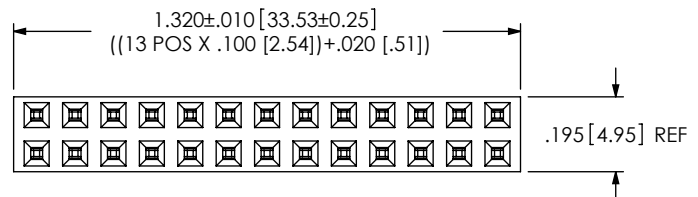
RECOMMENDED PCB LAYOUT 1

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USE FOR QUOTING, PRELIMINARY DESIGN, PROTOTYPING AND INFORMATIONAL PURPOSES ONLY

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DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO: _____
 EXCEPTIONS: _____



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

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 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 2:1
 PLATING:
 CONTACT AREA: .000003 MIN GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL
 F:\DWG\SW\Ref\182000\REF-182833-02.SLDRW

DESCRIPTION:	SSQ ASSEMBLY
DWG. NO.	REF-182833-02
BY: M MORA	08/13/14 SHEET 1 OF 1

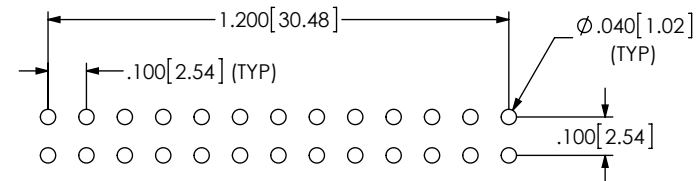
ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.33333	VECTRA E130i, COLOR: BLACK
2	C-15-03-F	26.000	PHOS BRONZE, 510 SPRING TEMPER

REVISION

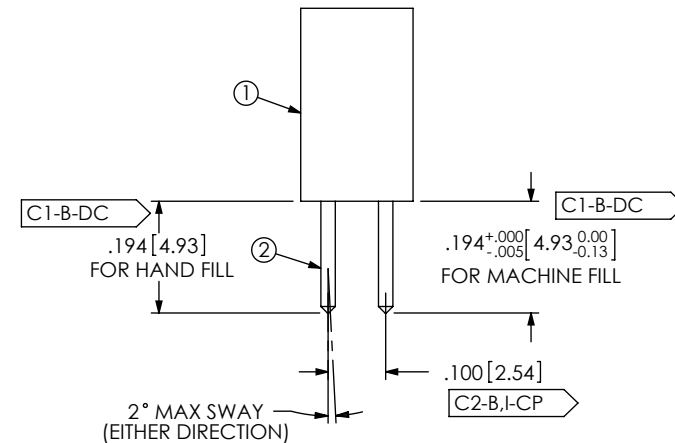
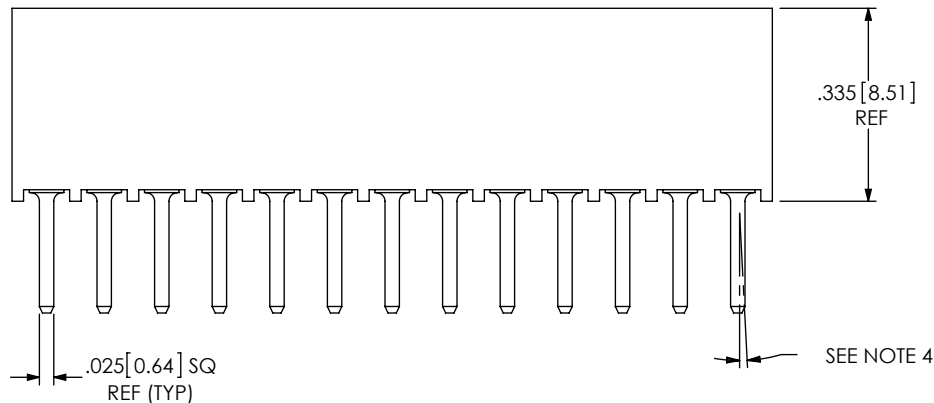
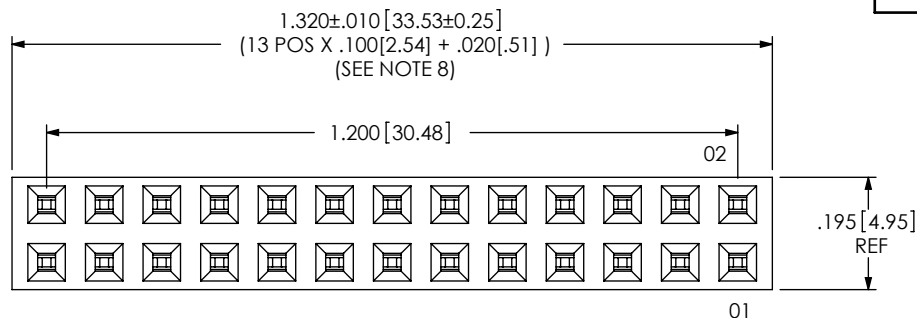
0	JB	P MASON
8/14/2014 ECN-234324 ISSUE FOR REVIEW		
1	JB	P MASON
8/26/2014 ECN-234995 ADD RECOMMENDED PCB LAYOUT		

NOTES:

1. STANDARD PART SET UP AS ASP FOR TRACEBLITY.
2. [Cx-x.xx] REPRESENTS A CRITICAL DIMENSION.
3. MINIMUM PUSHOUT FORCE: 1.5 LBS
4. MAXIMUM ALLOWABLE SWAY: 4° (TYP) FOR HAND FILL & 1° (TYP) FOR MACHINE FILL.
5. MAXIMUM VARIATION BETWEEN PIN ROWS: .010[0.25]
6. MAXIMUM ALLOWABLE BOW: .003[0.08] INCH/INCH AFTER ASSEMBLY.
7. END WALLS AFTER CUTTING SHOULD BE .020±.003[0.51±0.08]
8. MAXIMUM CUT FLASH: .010[0.25]. NO FLASH IS ALLOWED BELOW LEADS OR IN HOLES OF BODY.
9. PARTS TO BE PACKAGED IN BULK.



1 RECOMMENDED PCB LAYOUT



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DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO: _____
 EXCEPTIONS: _____

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 3:1
 PLATING:
 CONTACT AREA: .000003 GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL

DESCRIPTION:
 SOCKET STRIP .025 SQ TAIL ASM

DWG. NO. REF-182832-02

BY: J. BROWNING 08/14/2014 SHEET 1 OF 1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.33333	VECTRA E130i, COLOR: BLACK
2	C-15-02-F	26.000	PHOS BRONZE

REVISION

0	DM	P MASON
9/24/2014 ECN-236701		
ISSUE FOR REVIEW		

NOTES:

NOTES:

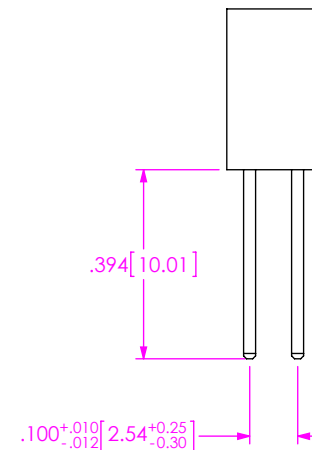
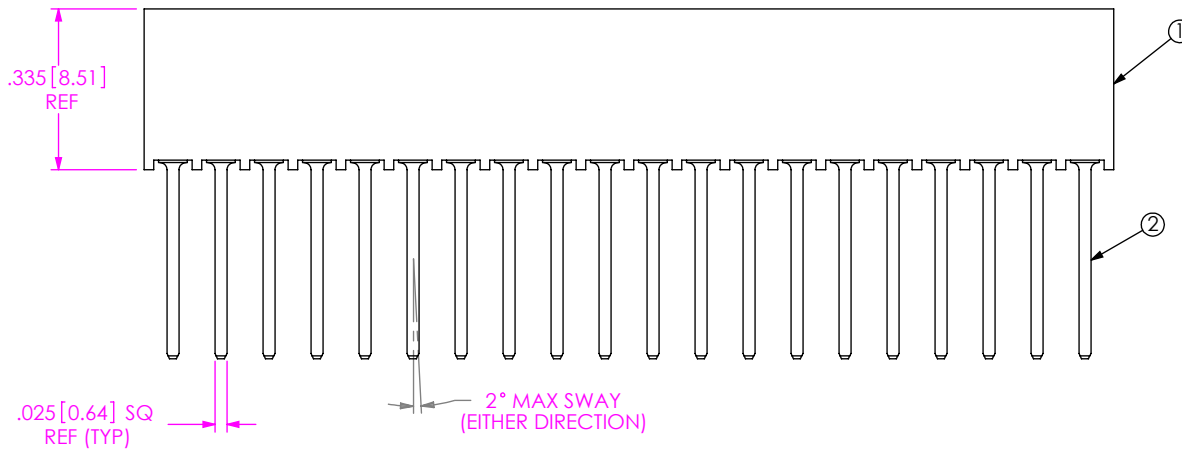
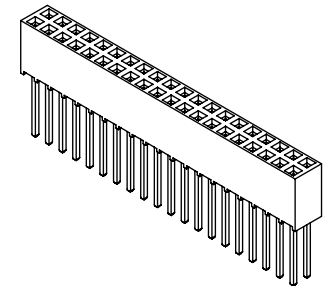
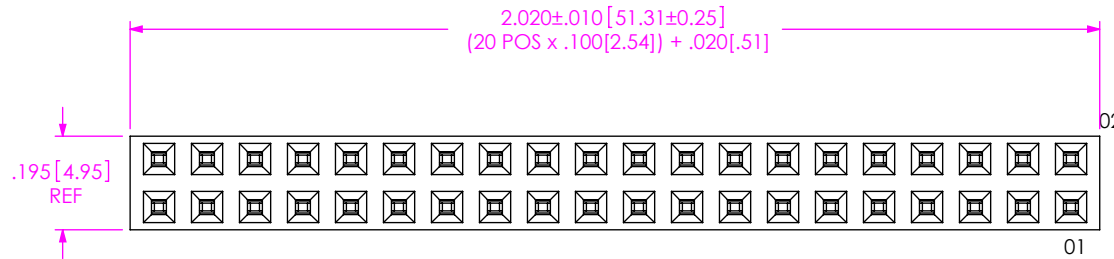
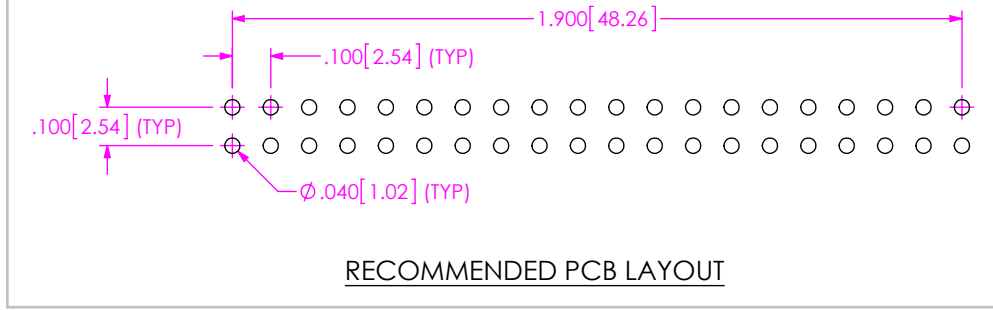
1. SET UP FOR TRACEABILITY.
2. [Cx-xx-xx] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010[.25].
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. NO FLASH IS ALLOWED BELOW LEADS OR IN HOLES OF BODY.
6. MAXIMUM VARIATION BETWEEN PIN ROWS: .010[.25].
7. MAXIMUM ALLOWABLE BOW: .003[.08] INCH/INCH AFTER ASSEMBLY.
8. END WALLS AFTER CUTTING SHOULD BE .020±.003 [0.51±0.08].
9. PARTS TO BE PACKAGED IN BULK.

NOT RELEASED FOR PRODUCTION

USE FOR QUOTING, PRELIMINARY DESIGN, PROTOTYPING AND INFORMATIONAL PURPOSES ONLY

ACCEPTANCE OF DRAWING:
 ACCEPTED WITH DEVIATIONS LISTED

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE No: _____
 FAX No: _____



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

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 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 2.5:1
 PLATING:
 CONTACT AREA: .000003 MIN GOLD OVER .000050 NICKEL
 REMAINDER: .000200 TIN OVER .000050 NICKEL

DESCRIPTION:	SOCKET STRIP .025[0.64] SQ TAIL
DWG. NO.	REF-182668-01
BY:	D MOK 09/24/2014 SHEET 1 OF 1



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.50000	VECTRA E130i, COLOR: BLACK
2	C-60-03-F	40.000	PHOS BRONZE, 510 SPRING TEMPER

REF-182667-01

REVISION

0	TW	P MASON
9/24/2014 ECN-236705		
ISSUE FOR REVIEW		

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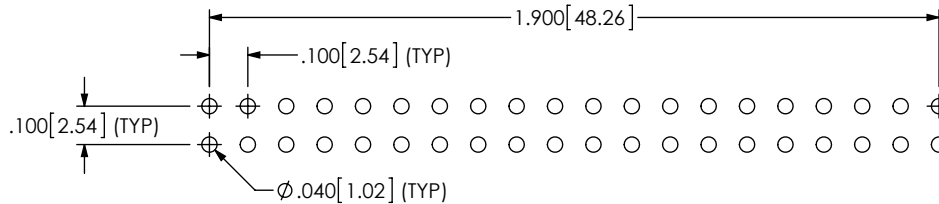
ACCEPTANCE OF DRAWING: _____
 ACCEPTED WITH DEVIATIONS LISTED _____

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO: _____
 FAX NO: _____

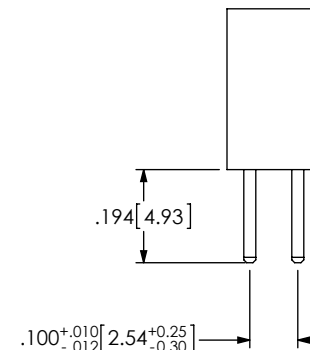
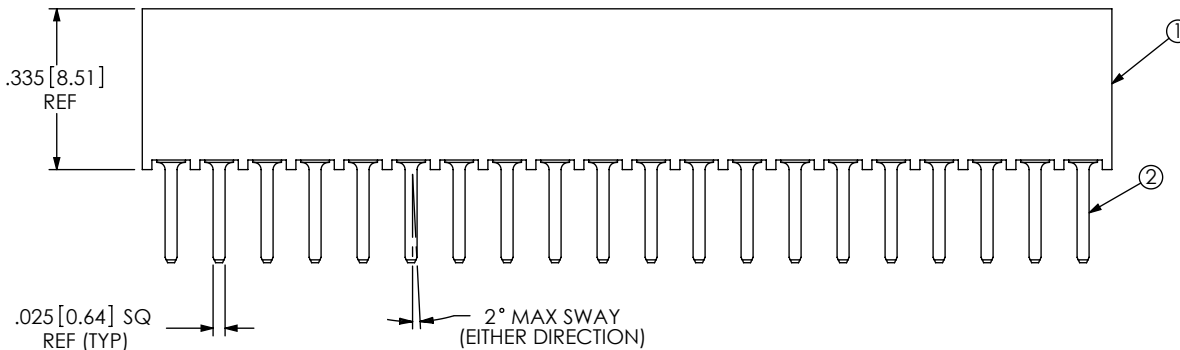
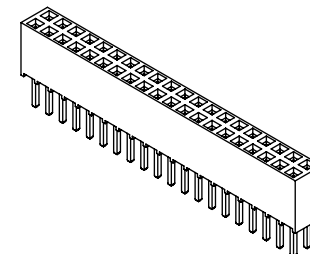
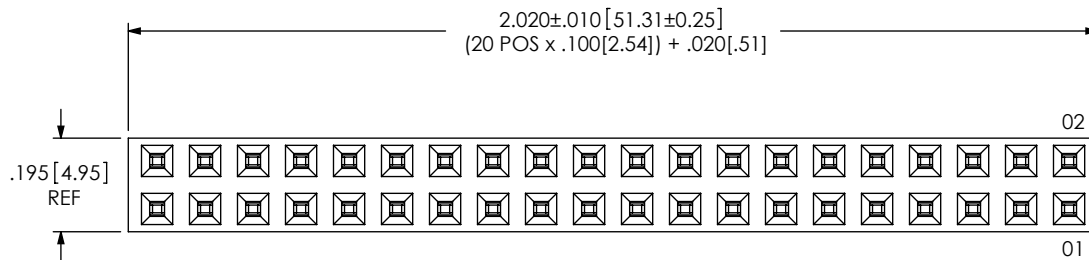
NOTES:

NOTES:

1. SET UP FOR TRACEABILITY.
2. [CX-XX-XX] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010[.25].
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. NO FLASH IS ALLOWED BELOW LEADS OR IN HOLES OF BODY.
6. MAXIMUM VARIATION BETWEEN PIN ROWS: .010[.25].
7. MAXIMUM ALLOWABLE BOW: .003[.08] INCH/INCH AFTER ASSEMBLY.
8. END WALLS AFTER CUTTING SHOULD BE .020±.003 [0.51±0.08].
9. PARTS TO BE PACKAGED IN BULK.



RECOMMENDED PCB LAYOUT



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01[.3] 2°
 .XXX: ±.005[.13]
 .XXXX: ±.0020[.051]

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 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 2.5:1

PLATING:
 CONTACT AREA: .000003 MIN GOLD OVER .000050 NICKEL
 REMAINDER: .000200 TIN OVER .000050 NICKEL

DESCRIPTION: SOCKET STRIP .025[0.64] SQ TAIL

DWG. NO. REF-182667-01

BY: WHELAN 09/24/2014 SHEET 1 OF 1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.50000	VECTRA E130I, COLOR: BLACK
2	C-60-02-F	40.000	PHOS BRONZE, 510 SPRING TEMPER

REF-183573-01

REVISION

0	TW	P MASON
10/3/2014	ECN-237302	

ISSUE FOR REVIEW

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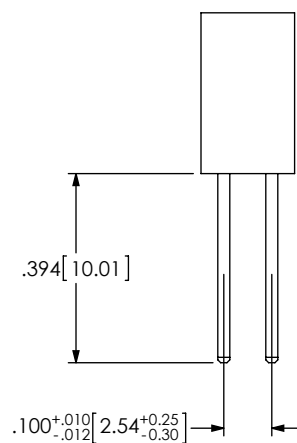
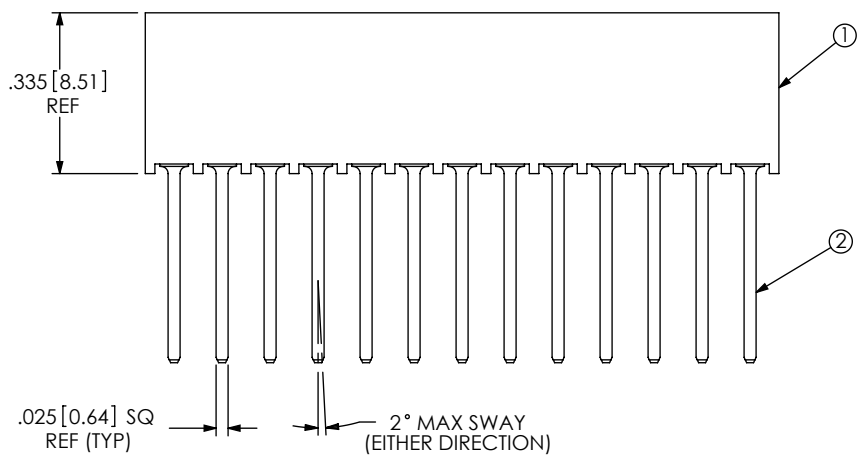
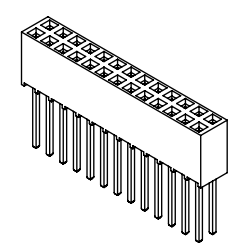
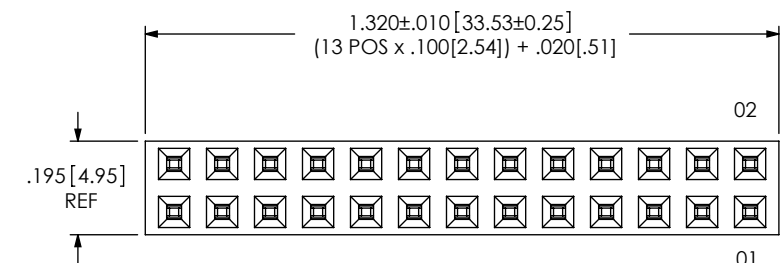
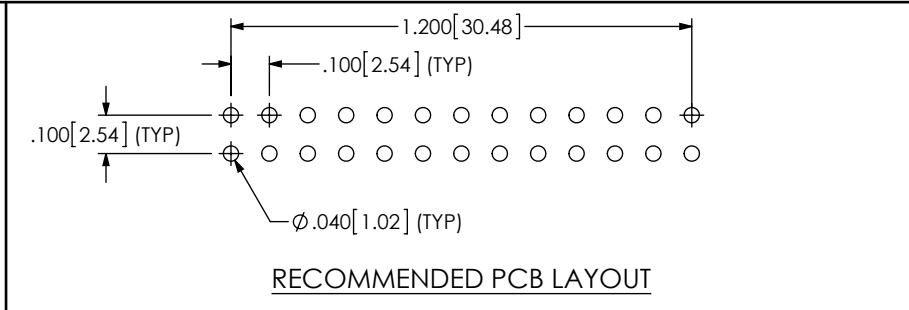
ACCEPTANCE OF DRAWING: _____
 ACCEPTED WITH DEVIATIONS LISTED _____

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE No: _____
 FAX No: _____

NOTES:

NOTES:

1. SET UP FOR TRACEABILITY.
2. [CX-XX-XX] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010[.25].
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. NO FLASH IS ALLOWED BELOW LEADS OR IN HOLES OF BODY.
6. MAXIMUM VARIATION BETWEEN PIN ROWS: .010[.25].
7. MAXIMUM ALLOWABLE BOW: .003[.08] INCH/INCH AFTER ASSEMBLY.
8. END WALLS AFTER CUTTING SHOULD BE .020±.003 [0.51±0.08].
9. PARTS TO BE PACKAGED IN BULK.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

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 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 2.5:1
 PLATING:
 CONTACT AREA: .000003 MIN GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL

DESCRIPTION: SOCKET STRIP .025[0.64] SQ TAIL
 DWG. NO. REF-183573-01

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.33330	VECTRA E130i, COLOR: BLACK
2	C-60-03-F	26.000	PHOS BRONZE, 510 SPRING TEMPER

REF-183572-01

REVISION

0	TW	P MASON
10/3/2014	ECN-237297	

NOT RELEASED FOR PRODUCTION

USE FOR QUOTING, PRELIMINARY DESIGN, PROTOTYPING AND INFORMATIONAL PURPOSES ONLY

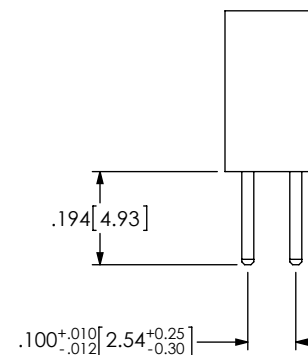
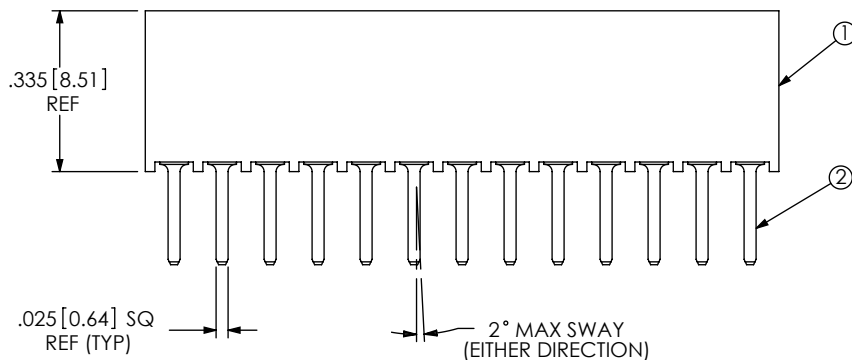
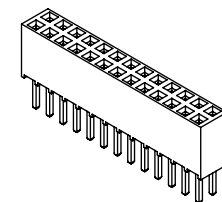
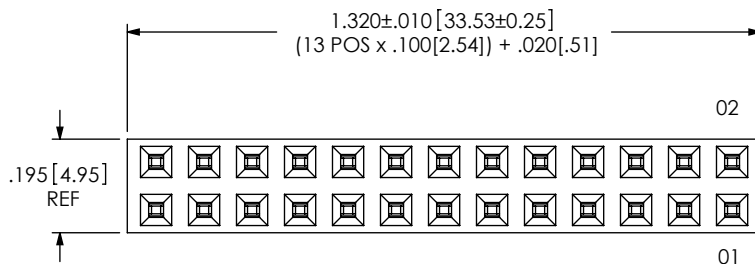
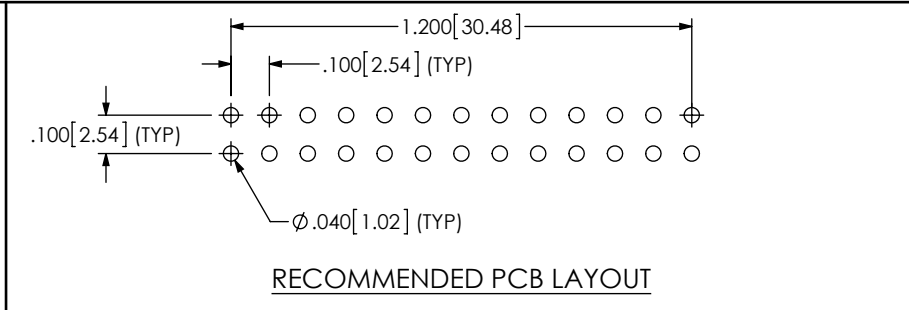
ACCEPTANCE OF DRAWING: _____
 ACCEPTED WITH DEVIATIONS LISTED _____

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE _____
 PRINTED NAME _____
 PHONE NO: _____
 FAX NO: _____

NOTES:

NOTES:

1. SET UP FOR TRACEABILITY.
2. [CX-XX-XX] REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .010[.25].
4. MINIMUM PUSHOUT FORCE: 1.5 LB.
5. NO FLASH IS ALLOWED BELOW LEADS OR IN HOLES OF BODY.
6. MAXIMUM VARIATION BETWEEN PIN ROWS: .010[.25].
7. MAXIMUM ALLOWABLE BOW: .003[.08] INCH/INCH AFTER ASSEMBLY.
8. END WALLS AFTER CUTTING SHOULD BE .020±.003 [0.51±0.08].
9. PARTS TO BE PACKAGED IN BULK.



THE VITAL COMPONENT

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

PROPRIETARY NOTE
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
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 e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 2.5:1
 PLATING:
 CONTACT AREA: .000003 MIN GOLD OVER .000050 NICKEL
 REMAINDER: .000200 TIN OVER .000050 NICKEL

DESCRIPTION: SOCKET STRIP .025[0.64] SQ TAIL
 DWG. NO. REF-183572-01

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SSW-50-D	.28000	VECTRA E130i, COLOR: BLACK
2	C-60-02-F	26.000	PHOS BRONZE .510 SPRING TEMPER